**INDEX**

**Subject Chapter** **Section Page**

**M.** Multi - Active Registers 1 2.1.6 5

Multi-Active Registers On/Off (Mo3/Mo2) 2 2.8.4 16

1. NC OPERATOR'S STATION WITH CRT CHARACTER DISPLAY 4 114

NC TAPE 3 3.4 113

NC Tape Check 3 3.3.3 113

NC Tape Keeping 3 3.4.2 113

NC Tape Punch 3 3.3.2 113

NC TAPE PUNCHING 3 3.3 113

NEXT Key 4 4.1.6 116

1. On-Line Diagnostics 8 8.6.1 185

Operation Commands 2 2.11.5 99

OPERATION PROCEDURE 6 6.2 163

OPERATION PROCEDURE 7 173

Operations using Data Input/Output Interface 4 4.7.5 144

Operation Time Display 4 4.3.9 130

Optional Block Skip (/1 - /9) † 2 2.2.3 6

OPTIONAL BLOCK SKIP Switch 6 6.1.19 159

OPTIONAL STOP Switch 6 6.1.18 159

ORG (Origin) Key 4 4.1. 117

OTHERS 8 8.5 185

Output for External Motion (G80, G81) † 2 2.9.28 67

Overload (Ala rm No. 351, 352) 8 8.4.2 184

Overview of User Macro Body 2 2.11.3 87

1. PAGE Keys 4 4.1.7 117

Paper Tape Select 3 3.3.1 113

PARAMETER NUMBERS, LIST OF APPENDIX 2 192

Parameters, Displaying and Writing 4 4.3.7 128

Part Program, Adding 4 4.6.4 139

Part Program Block, Deleting 4 4.6.2 138

Part Program Block, Modifying 4 4.6.3 139

Part Program by MD1, Loading 4 4.5.3 137

Part Program Display 4 4.6.1 138

Part Program Form, General 3 3.2.2 112

PART PROGRAM TAPE CODING 3 110

Part Program Tape into Memory, Loading 4 4.5.1 135

Part Program Tape Verifying 4 4.8.3 145

Part Program to Paper Tape, Outputting 4 4.4.5 133

Part Program, Making Addition to 4 4.5.2 136

PART PROGRAMS INTO MEMORY, LOADING 4 4.5 135

Plane Designation (G17, G18,G19) 2 2.9.10 31

Playback Function 6 6.2.5 170

Positioning (GOO, G06) 2 2.9.2 23

POWER CIRCUITBREAKER AND FUSES 8 8.3 182

POWER ON/OFF OPERATION 4 4.2 119

Power On/Off Pushbuttons 4 4.1.1 115

PREPARATION FOR TURNING OFF POWER 7 7.10 176

PREPARATORY FUNCTION (G-FUNCTION 2 2.9 21

Process Sheet 3 3.2.1 110

Program Interruption On/Off (M91/M90) † 2 2.8.3 16

Program Number 2 2.2.1 6

PROGRAM NUMBER AND SEQUENCE NUMBER 2 2.2 6

PROGRAMMING 3 3.2 110

PROGRAMMING 2 1

V